

# CELSTRAN® PP-GF60-0453 BF P10/10

## CELSTRAN® Long Fibre

Material code according to ISO 1043-1: PP Polypropylene with 60 weight percent ash content, long glass fibers reinforced, low emission. Concentrate, black. The fibers are chemically coupled to the polypropylene matrix. The pellets are cylindrical and normally as well as the embedded fibers 11 mm long. Parts molded of CELSTRAN have outstanding mechanical properties such as high strength and stiffness combined with high heat deflection. The notched impact strength is increased at elevated and low temperatures due to the fiber skeleton built in the parts. The long fiber reinforcement reduces creep significantly. The very isotropic shrinkage in the molded parts minimizes the warpage. Complex parts can be manufactured with high reproducibility by injection molding. Application field: Functional/structural parts for automotive

### Product information

Resin Identification	PP-LGF60	ISO 1043
Part Marking Code	>PP-LGF60<	ISO 11469

### Typical mechanical properties

Tensile modulus	15000 MPa	ISO 527-1/-2
Tensile stress at break, 5mm/min	145 MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	1.5 %	ISO 527-1/-2
Flexural modulus	16000 MPa	ISO 178
Flexural strength	240 MPa	ISO 178
Charpy impact strength, 23°C	68 kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C	70 kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, 23°C	33 kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	38 kJ/m <sup>2</sup>	ISO 179/1eA
Poisson's ratio	0.33 <sup>[C]</sup>	

[C]: Calculated

### Thermal properties

Melting temperature, 10°C/min	168 °C	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	160 °C	ISO 75-1/-2

### Flammability

FMVSS Class	B	ISO 3795 (FMVSS 302)
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### Physical/Other properties

Density	1430 kg/m <sup>3</sup>	ISO 1183
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### VDA Properties

Emission of organic compounds	30 µgC/g	VDA 277
Thermal desorption analysis of organic emissions	41 µg/g	VDA 278
Odour	3.5 class	VDA 270

### Injection

Back pressure	3 MPa
Ejection temperature	109 °C

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### Characteristics

Processing	Injection Moulding
Delivery form	Pellets
Special characteristics	Low emissions

### Additional information

Processing Notes

#### Pre-Drying

It is normally not necessary to dry CELSTRAN PP. However, should there be surface moisture (condensate) on the molding compound as a result of incorrect storage, drying is required.

#### Storage

The product can then be stored in standard conditions until processed.

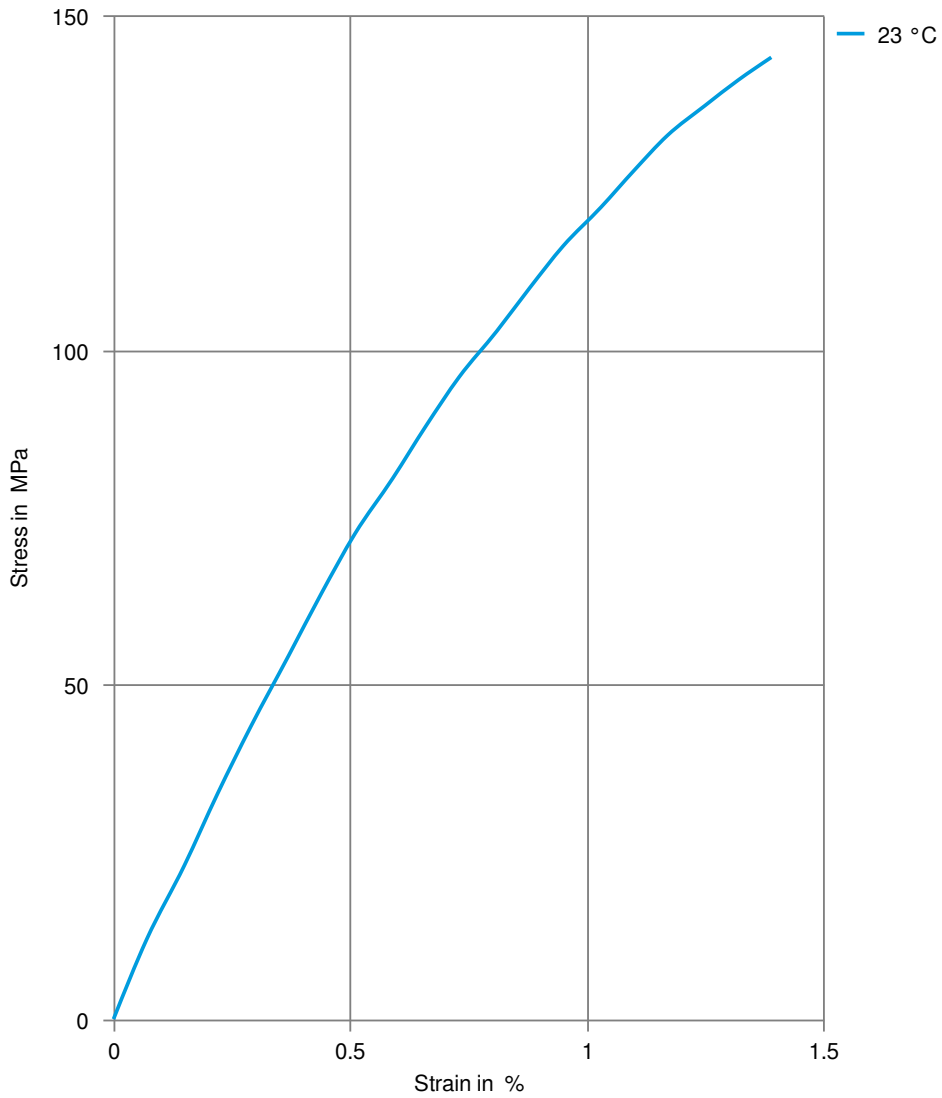
### Automotive

OEM	STANDARD	ADDITIONAL INFORMATION
Mercedes-Benz	DBL5404	(5404.70), Europe (+ Tipplen K 199)
Mercedes-Benz	DBL5404	(5404.70), America (+ WP C4 UFO2)

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## Stress-strain



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### Secant modulus-strain

